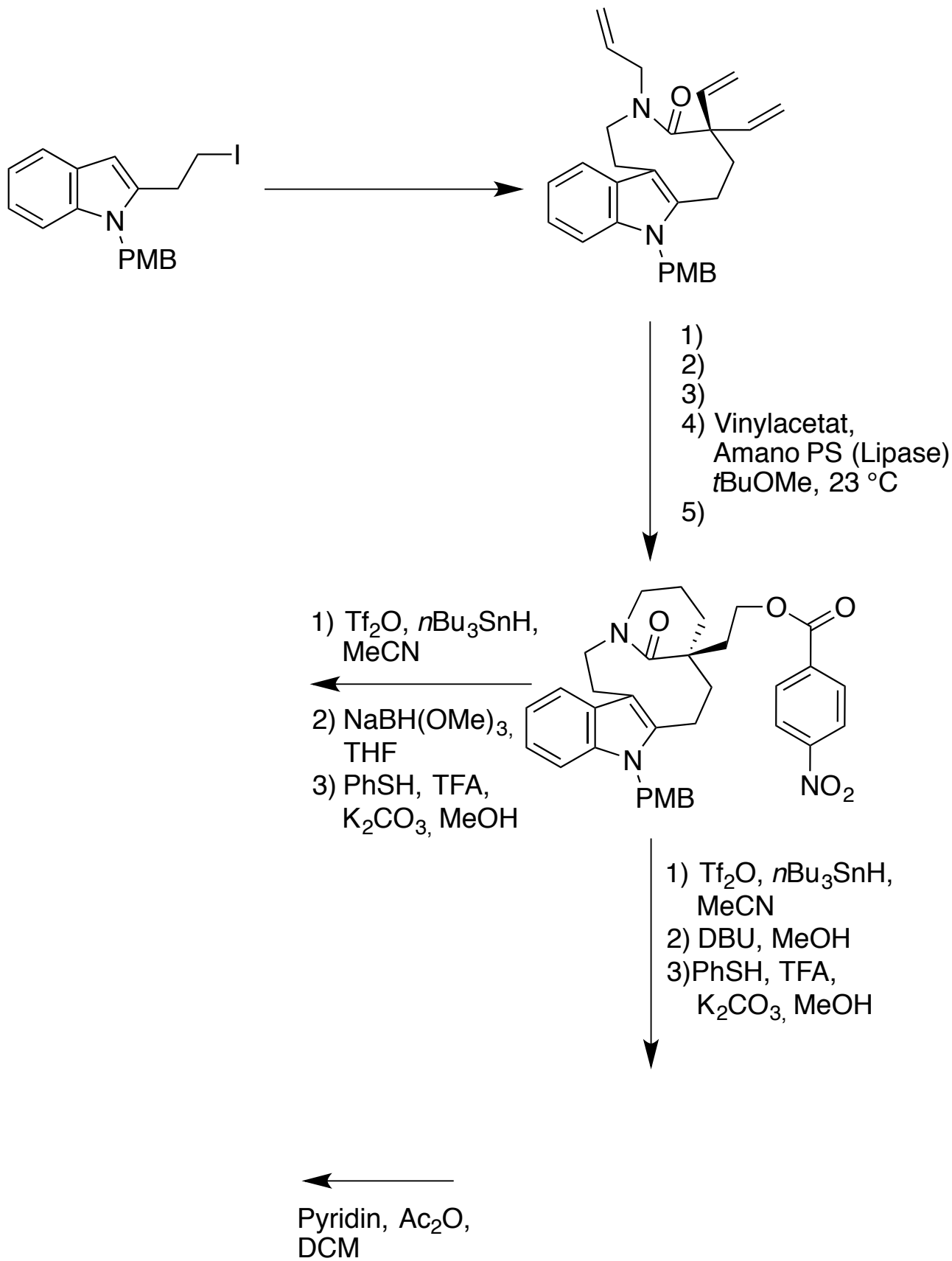


Worksheet 37



—————→
TFA, TFAA, 60 °C;

then Pd(OAc)₂ (20 mol%),
PhI(OAc)₂ (4 equiv), 75 °C;

then MeOH, Et₃N